

RoHS **232 Series, 5 x 20 mm, Medium-Acting Fuse**



Description

5x20mm medium-acting glass body cartridge fuse designed to Meti B Standard.

Features

- Designed to Japanese Standard JIS C6575
- RoHS compliant and lead-free
- Available in cartridge and axial lead format

Applications

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

Agency Approvals

Agency	Agency File Number	Ampere Range
	Cartridge Certificates: NBK260202-E10480 B NBK290502-E10480 D	1A – 5A 6.3A – 10A
	Leaded Certificates: NBK290502-E10480 B NBK290502-E10480 F	1A – 5A 6.3A – 10A
	Certificates: SU05001-2015	1A – 10A
		1A – 10A

Electrical Characteristics for Series

% of Ampere Rating	Opening Time
130%	1 hour, Minimum
160%	1 hour, Maximum
200%	2 minutes, Maximum

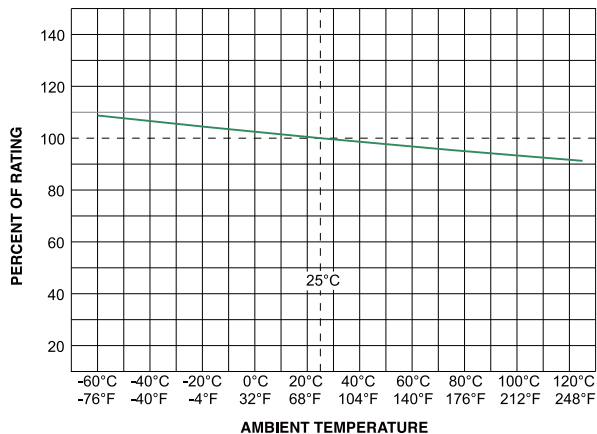
Electrical Characteristic Specifications by Item

Amp Code	Amp Rating (A)	Voltage Rating (V)	Interrupting Rating	Nominal Cold Resistance (Ohms)	Nominal Melting I ² t (A ² sec)	Agency Approvals		
								
001.	1	125/250	10,000A @ 125VAC	0.0923	1.37300	x	x	x
1.25	1.25	125/250		0.0685	4.11000	x	x	x
01.6	1.6	125/250		0.0537	6.96000	x	x	x
002.	2	125/250		0.0370	8.25000	x	x	x
02.5	2.5	125/250		0.0291	13.87500	x	x	x
003.	3	125/250		0.0226	17.19000	x	x	x
3.15	3.15	125/250		0.0215	21.9500	x	x	x
004.	4	125/250		0.0174	37.73000	x	x	x
005.	5	125/250		0.0134	56.72000	x	x	x
06.3	6.3	125/250		0.0102	90.41500	x	x	x
008.*	8	125/250	300A @ 125VAC	0.0076	182.58000	x	x	x
010.*	10	125/250		0.0059	290.66500	x	x	x

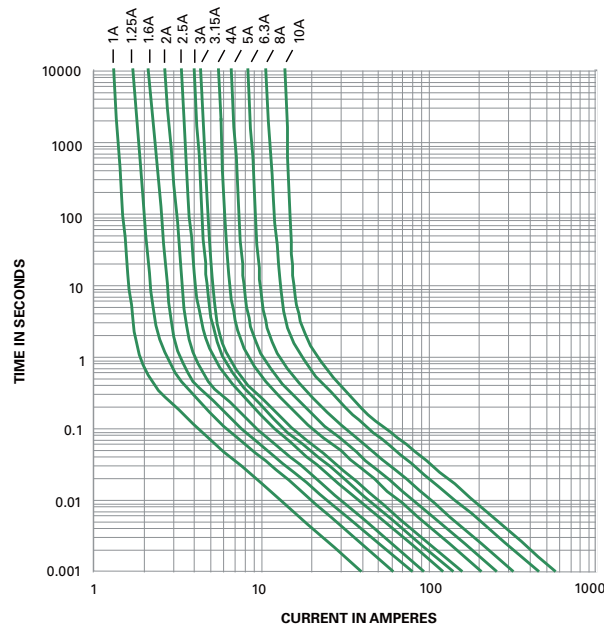
To order 125Vac rated, please add part no. suffix

* Interrupting Rating for 8A & 10A is 100A@250Vac

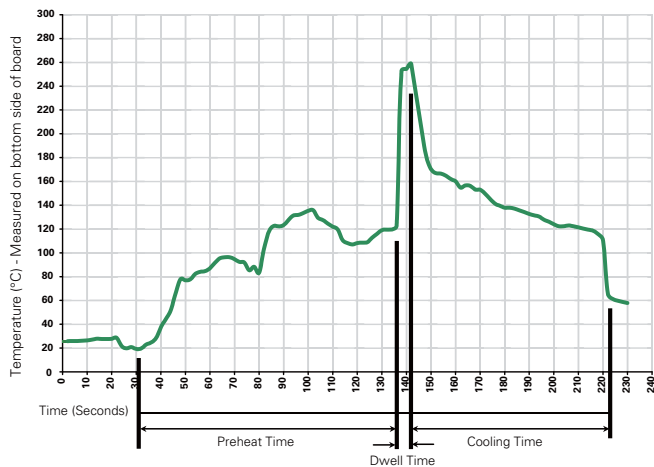
Temperature Derating Curve



Average Time Current Curves



Soldering Parameters - Wave Soldering



Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation
Preheat:	
(Depends on Flux Activation Temperature)	(Typical Industry Recommendation)
Temperature Minimum:	100° C
Temperature Maximum:	150° C
Preheat Time:	60-180 seconds
Solder Pot Temperature:	260° C Maximum
Solder Dwell Time:	2-5 seconds

Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350° C +/- 5°C
Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.

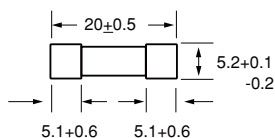
Product Characteristics

Materials	Body: Glass Cap: Nickel-plated brass Leads: Tin-plated Copper
Terminal Strength	MIL-STD-202G, Method 211A. Test Condition A
Solderability	Reference IEC 60127 Second Edition 2003-01 Annex A
Product Marking	Cap 1: Brand log, current and voltage ratings, and agency approval Cap 2: Blank
Packaging	Available in Bulk (M=1000 pcs/pkg) or on Tape/Reel (MRET1=1000 pcs/reel)

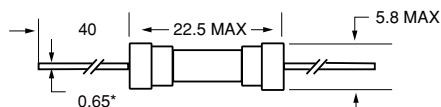
Operating Temperature	-55°C to +125°C
Thermal Shock	MIL-STD-202G, Method 107G, Test Condition B: (5 cycles -65°C + 125°C)
Vibration	MIL-STD-202G, Method 201A
Humidity	MIL-STD-202G, Method 103B, Test Condition A high RH (95%) and elevated temperature (40°C) for 240 hours.
Salt Spray	MIL-STD-202G, Method 101D, Test Condition B

Dimensions

0232 000P



0232 000 XEP



All dimensions in mm

Notes:

* Ratings above 6.3A
have 0.8 mm dia lead

Part Numbering System

0232 xxxx M X 125 P

Series

Amp Code

Refer to Amp Code column of
Electrical Characteristics Table

Quantity Code

M = 1000

Packaging Code

X = Filler

Under Option Code

125 = To order 125Vac rated fuse
Blank = 250Vac rated fuse

Lead-free

Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Taping Width
232 Series				
Bulk	N/A	1000	MX	N/A
Bulk	N/A	1000	MXE	N/A



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